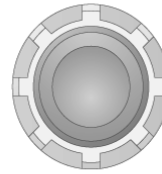
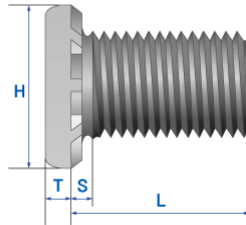


# Clinching Bolt

<b>Head Type / Platform Type</b>	Thick Head / Knurled Platform
<b>Material</b>	Steel
<b>Finish</b>	Zinc Plate



H = Head Diameter  
 T = Head Thickness  
 L = Body Length

\*Dimensions in millimeters

Thread Size	H max.	T max.	S max.	Hole Size (+0.13)	Sheet Thickness min.	Dist. C/L hole to edge min.	Hole in mating part max.	Tightening Torque(Nm) rec.
M4	6.16	1.00	2.20	4.00	0.8	8.0	5.0	3.5
M5	7.80	1.14	2.40	5.00	0.9	10.7	6.5	4.4
M6	9.40	1.27	2.80	6.00	1.0	11.5	7.5	10.0
M8	12.5	1.78	3.50	8.00	1.5	12.7	9.5	22.0
M10	15.7	2.30	6.20	10.00	2.3	13.7	11.5	37.0

Thread Size	Available Lengths(L)													
M4	8	10	12	14	15	16	18	20	25	30				
M5	8	10	12	14	15	16	18	20	25	30				
M6		10	12	14	15	16	18	20	25	30	35	40	50	60
M8			12	14	15	16	18	20	25	30	35	40	50	60
M8				14	15	16	18	20	25	30	35	40	50	60