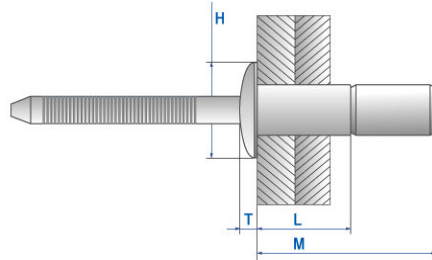


Expanding HS Rivet



Head Type	Dome Head
Material(Body/Mandrel)	Carbon Steel (AISI 1006) / Carbon Steel (AISI 10B38)
Finish(Body/Mandrel)	Zinc Plate / Zinc Plate & Yellow Passivated



H = Head Diameter
 T = Head Thickness
 L = Body Length
 M = Length

*Dimensions in millimeters

Rivet Diameter (D) nom.	Hole Size	Body Length(M) max.	Length(M) max.	Grip Range	Head Diameter (H) max.	Head Thickness (T) max.	Standard Strength (kN) typ.	
							Shear	Tensile
4.8	4.9~5.1	10.6	18.2	1.6~6.9	10.1	2.2	5.8	5.3
		14.6	24.6	1.6~11.1				
6.4	6.6~6.9	14.3	25.3	2.0~9.5	13.4	3.0	11.1	9.8
		20.6	35.6	2.0~15.9				